



Geometry Data

Unit:	Inch
Width:	27.51"
Height:	15.75"
Depth:	21.97"

CNC Data

Material Type:	MDF (38.4 lbs), Plywood (30.5 lbs), Solid Wood (31.5 lbs), Acrylic (62.0 lbs)
Material Thickness:	3/4"
Sheet Size:	48x96"
Sheet Count:	1
Vector Length:	243.59ft inch
Nesting Efficiency (%):	58

Tooling

Bit Diameter:	1/4"
Bit Type:	Flat End Mill

Specifications

Design Style:	Modern, Futuristic, Organic, Minimalist
Design Shape:	Organic, Wavy
Design Type:	Parametric
Manufacturing:	CNC Router

Assembly Hardware (BOM)

Item	Dimension	Quantity
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Assembly Instruction

Assembly: -All pieces will be lined up on the center supports.
 -Place 1 A piece on the far left, 2 pairs of B pieces next to it, 25 C pieces in the middle, 2 pairs of B pieces on the right, 1 A piece on the far right.
 -Use glue to assemble all pieces.

Cutting Details

Process	Color	Depth
Inside Cut	Blue	Through
Outside Cut	Green	Through
Engrave	Gray	0.05"

i Colors indicate the cut type (Inside, Outside, or Engraving). Ensure your design file matches these color settings for accurate processing.

i After cutting, carefully mark the numbers on the pieces by looking at the cutting scheme. Or mark the numbers by engraving.

