



### Geometry Data

Unit:	Inch
Width:	50.25"
Height:	32.86"
Depth:	33.15"

### CNC Data

Material Type:	MDF (108.6 lbs), Plywood (86.3 lbs), Solid Wood (89.3 lbs), Acrylic (175.5 lbs)
Material Thickness:	3/4"
Sheet Size:	48x96"
Sheet Count:	3
Vector Length:	383.06ft inch
Nesting Efficiency (%):	41

### Tooling

Bit Diameter:	1/4"
Bit Type:	Flat End Mill

### Specifications

Design Style:	Modern, Futuristic, Organic, Minimalist
Design Shape:	Organic, Wavy
Design Type:	Parametric
Manufacturing:	CNC Router

### Assembly Hardware (BOM)

Item	Dimension	Quantity
Threaded Rod	Ø1/2" x 52-1/4"	3
Screw	1"	24

### Assembly Instruction

- Mount by passing threaded rod through the holes.
- Arrange 2 A pieces to the left, 12 B pieces to the middle and 2 C pieces to the right.
- Use small spacer pieces between the large pieces.
- Screw the small pieces onto the feet.

### Cutting Details

Process	Color	Depth
Inside Cut	Blue	Through
Outside Cut	Green	Through
Engrave	Gray	0.05"

- Colors indicate the cut type (Inside, Outside, or Engraving). Ensure your design file matches these color settings for accurate processing.
- After cutting, carefully mark the numbers on the pieces by looking at the cutting scheme. Or mark the numbers by engraving.



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