



Geometry Data

Unit:	Inch
Width:	23.25"
Height:	13.85"
Depth:	27.03"

CNC Data

Material Type:	MDF (28.7 lbs), Plywood (22.8 lbs), Solid Wood (23.5 lbs), Acrylic (46.3 lbs)
Material Thickness:	3/4"
Sheet Size:	48x96"
Sheet Count:	1
Vector Length:	119.51ft inch
Nesting Efficiency (%):	49

Tooling

Bit Diameter:	1/4"
Bit Type:	Flat End Mill

Specifications

Design Style:	Modern, Futuristic, Organic, Minimalist
Design Shape:	Organic, Wavy
Design Type:	Parametric
Manufacturing:	CNC Router

Assembly Hardware (BOM)

Item	Dimension	Quantity
Threaded Rod	Ø1/2" x 25-1/4"	2
Screw	1"	16

Assembly Instruction

- Mount by passing threaded rod through the holes.
- Arrange 2 A pieces to the left, 12 B pieces to the middle and 2 C pieces to the right.
- Use small spacer pieces between the large pieces.
- Screw the small pieces onto the feet.

Cutting Details

Process	Color	Depth
Inside Cut	Blue	Through
Outside Cut	Green	Through
Engrave	Gray	0.05"

i Colors indicate the cut type (Inside, Outside, or Engraving). Ensure your design file matches these color settings for accurate processing.

i After cutting, carefully mark the numbers on the pieces by looking at the cutting scheme. Or mark the numbers by engraving.



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