



Geometry Data

Unit:	Inch
Width:	23.25"
Height:	13.85"
Depth:	27.03"

CNC Data

Material Type:	MDF (28.7 lbs), Plywood (22.8 lbs), Solid Wood (23.5 lbs), Acrylic (46.3 lbs)
Material Thickness:	3/4"
Sheet Size:	48x96"
Sheet Count:	1
Vector Length:	119.51ft inch
Nesting Efficiency (%):	49

Tooling

Bit Diameter:	1/4"
Bit Type:	Flat End Mill

Specifications

Design Style:	Modern, Futuristic, Organic, Minimalist
Design Shape:	Organic, Wavy
Design Type:	Parametric
Manufacturing:	CNC Router

Assembly Hardware (BOM)

Item	Dimension	Quantity
Threaded Rod	Ø1/2" x 25-1/4"	2
Screw	1"	16

Assembly Instruction

- Mount by passing threaded rod through the holes.
- Arrange 2 A pieces to the left, 12 B pieces to the middle and 2 C pieces to the right.
- Use small spacer pieces between the large pieces.
- Screw the small pieces onto the feet.

Cutting Details

Process	Color	Depth
Inside Cut	Blue	Through
Outside Cut	Green	Through
Engrave	Gray	0.05"

Colors indicate the cut type (Inside, Outside, or Engraving). Ensure your design file matches these color settings for accurate processing.

After cutting, carefully mark the numbers on the pieces by looking at the cutting scheme. Or mark the numbers by engraving.



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