



Geometry Data

Unit:	Inch
Width:	78.74"
Height:	29.88"
Depth:	47.24"

CNC Data

Material Type:	MDF (390.9 lbs), Plywood (310.6 lbs), Solid Wood (321.3 lbs), Acrylic (631.9 lbs)
Material Thickness:	3/4"
Sheet Size:	48x96"
Sheet Count:	7
Vector Length:	561.75ft inch
Nesting Efficiency (%):	65

Tooling

Bit Diameter:	1/4"
Bit Type:	Flat End Mill

Specifications

Design Style:	Modern, Futuristic, Organic, Minimalist
Design Shape:	Organic, Wavy
Design Type:	Parametric
Manufacturing:	CNC Router

Assembly Hardware (BOM)

Item	Dimension	Quantity
Threaded Rod	Ø3/4" x 57-3/4"	4
Threaded Rod	Ø3/4" x 6-3/4"	8

Assembly Instruction

- 1-Use 3/4" diameter threaded rods for all holes.
- 2-Arrange the pieces from left to right.
- 3-Use the "a" pieces between the foot joint holes.
(Please review the installation diagram and pictures.)
- 4-Wood plate or glass can be used for the top plate.

Cutting Details

Process	Color	Depth
Inside Cut	Blue	Through
Outside Cut	Green	Through
Engrave	Gray	0.05"

i Colors indicate the cut type (Inside, Outside, or Engraving). Ensure your design file matches these color settings for accurate processing.

i After cutting, carefully mark the numbers on the pieces by looking at the cutting scheme. Or mark the numbers by engraving.



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