



#### Geometry Data

Unit:	Inch
Width:	94.49"
Height:	29.61"
Depth:	47.24"

#### CNC Data

Material Type:	MDF (781.3 lbs), Plywood (620.8 lbs), Solid Wood (642.2 lbs), Acrylic (1263.0 lbs)
Material Thickness:	3/4"
Sheet Size:	48x96"
Sheet Count:	13
Vector Length:	747.86ft inch
Nesting Efficiency (%):	70

#### Tooling

Bit Diameter:	1/4"
Bit Type:	Flat End Mill

#### Specifications

Design Style:	Modern, Futuristic, Organic, Minimalist
Design Shape:	Organic, Wavy
Design Type:	Parametric
Manufacturing:	CNC Router

#### Assembly Hardware (BOM)

Item	Dimension	Quantity
Threaded Rod	Ø3/4" x 65-3/4"	8

#### Assembly Instruction

- 1-Use 18mm diameter threaded rods for all holes.
- 2-Arrange the pieces from left to right.
- 3-Wooden layers will be used as the top table. Use glue to fix it.

#### Cutting Details

Process	Color	Depth
Inside Cut	Blue	Through
Outside Cut	Green	Through
Engrave	Gray	0.05"

i Colors indicate the cut type (Inside, Outside, or Engraving). Ensure your design file matches these color settings for accurate processing.

i After cutting, carefully mark the numbers on the pieces by looking at the cutting scheme. Or mark the numbers by engraving.



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